36. A method as described in claim 35 further comprising:

creating a vacuum internally of the rotating cylindrical cutting surface that communicates with the surface.

37. A method as described in claim 35 further comprising:

driving the cylinder internally of the cylindrical surface.

38. A method as described in claim 35, wherein the cutting means move independently of each other.

39. A method as described in claim 35 further comprising:

providing an air assist means, and unwinding the web of material from the cylindrical cutting surface using the air assist means.

40. A method as described in claim 35, wherein at least one of the cutting means spans the width of the rotating cylindrical cutting surface.

Please amend claims 21 and 22 as follows:

21. (Twice Amended) A method as claimed in claim 35, wherein said cutting means is disposed on rail means, said rail means disposed substantially parallel to the axis of rotation of the cylindrical cutting surface.

22. (Amended) A method as claimed in claim 21, wherein said cylindrical cutting surface rotates about an axis of rotation and said cutting means traverses said material in a direction parallel to said axis of rotation so as to cut said material while said material is in rolling contact on said cylindrical surface.